

SC Gen Tech, Inc.

Bambu Lab repair labor | A / P / X1 Carbon

\$120/hour | \$30 per 15 minutes | USD | Bench / drop-off estimates | Parts additional

Problem / service	A1 mini	A1	P1P	P1S	P2S	X1 Carbon
Diagnosis / fault assessment	\$60	\$60	\$60	\$60	\$60	\$60
Nozzle clog / under-extrusion	\$60	\$60	\$90	\$90	\$60	\$90
Hotend replacement	\$60	\$60	\$60	\$60	\$60	\$60
Extruder jam / gear cleaning	\$90	\$90	\$90	\$90	\$90	\$90
Extruder / gear replacement	\$90	\$90	\$90	\$90	\$90	\$90
Heater / thermistor fault	\$90	\$90	\$90	\$90	\$120	\$90
Filament sensor replacement	\$90	\$90	\$90	\$90	\$90	\$90
Accessible fan replacement	\$60	\$60	\$60	\$60	\$90	\$90
Cutter / wiper / PTFE service	\$30	\$30	\$30	\$30	\$30	\$30
Belt adjustment + calibration	\$60	\$60	\$90	\$90	\$90	\$90
First-layer / print-quality setup	\$60	\$60	\$60	\$60	\$60	\$60
Wi-Fi / slicer / connection issue	\$60	\$60	\$60	\$60	\$60	\$60
Preventive tune-up	\$90	\$90	\$120	\$120	\$120	\$120
Major electronics / bed / motion	Quote	Quote	Quote	Quote	Quote	Quote

Estimates include routine functional testing. Final scope and price confirmed after diagnosis.

Prices are proposed shop allowances, not manufacturer repair times. Other than P1S / P2S / X1 Carbon, model allowances are provisional. X2D and H2D Pro: diagnostic intake only; repair labor quoted after review.

One hotend / extruder per line. Laser, cutting, Vortek and dual-nozzle mechanism faults require a separate quote.

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Bambu Lab repair labor | X / H series

\$120/hour | \$30 per 15 minutes | USD | Bench / drop-off estimates | Parts additional

Problem / service	X1	X1E	X2D	H2S	H2D	H2C	H2D Pro
Diagnosis / fault assessment	\$60	\$60	\$60	\$60	\$60	\$60	\$60
Nozzle clog / under-extrusion	\$90	\$90	Quote	\$90	\$90	\$90	Quote
Hotend replacement	\$60	\$90	Quote	\$60	\$90	\$90	Quote
Extruder jam / gear cleaning	\$90	\$120	Quote	\$120	\$120	\$150	Quote
Extruder / gear replacement	\$90	\$120	Quote	\$120	\$120	\$150	Quote
Heater / thermistor fault	\$90	\$120	Quote	\$120	\$150	\$180	Quote
Filament sensor replacement	\$90	\$120	Quote	\$120	\$120	\$150	Quote
Accessible fan replacement	\$90	\$120	Quote	\$120	\$120	\$150	Quote
Cutter / wiper / PTFE service	\$30	\$30	Quote	\$60	\$60	\$60	Quote
Belt adjustment + calibration	\$90	\$120	Quote	\$120	\$150	\$180	Quote
First-layer / print-quality setup	\$60	\$90	Quote	\$90	\$120	\$120	Quote
Wi-Fi / slicer / connection issue	\$60	\$60	Quote	\$60	\$60	\$60	Quote
Preventive tune-up	\$120	\$150	Quote	\$150	\$180	\$210	Quote
Major electronics / bed / motion	Quote	Quote	Quote	Quote	Quote	Quote	Quote

Estimates include routine functional testing. Final scope and price confirmed after diagnosis.

Prices are proposed shop allowances, not manufacturer repair times. Other than P1S / P2S / X1 Carbon, model allowances are provisional. X2D and H2D Pro: diagnostic intake only; repair labor quoted after review.

One hotend / extruder per line. Laser, cutting, Vortek and dual-nozzle mechanism faults require a separate quote.

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AMS service + pricing terms

Independent technical service | General estimates, not a binding repair quote

Service	AMS original	AMS 2 Pro	AMS lite	AMS HT
One feed-path jam / cleaning	\$90	\$90	\$60	\$90
One feeder replacement - labor	\$90	\$90	\$60	Quote
Internal hub replacement - labor	\$120	\$120	Quote	Quote
Routine cleaning / feed checks	\$60	\$60	\$30	\$60
Electronics / drying / heater fault	Quote	Quote	Quote	Quote

How billing works	Diagnosis: \$60 when needed, credited to repair labor. Declined repairs retain the \$60 diagnostic charge.
Labor basis	15 min = \$30; 30 min = \$60; 45 min = \$90; 60 min = \$120. Extra time requires approval.
Parts and totals	Installed total = approved labor + approved parts + applicable tax / shipping. Travel is quoted separately.
Shared work	Overlapping teardown is charged once. Cleaning followed by replacement of the same part is quoted as one job.
Small add-ons	Known wear-item service needs no diagnosis. Accessible add-ons: typically \$15 labor each; parts extra.
Scope boundaries	Tune-up excludes jam teardown. Fan price covers one accessible fan. Nozzle price excludes severe plastic buildup.
AMS add-ons	Extra accessible feeder on the same visit: typically \$30 labor per slot; extensive teardown quoted first.
Repair vs. replace	Compare the full repair estimate with replacement cost before approving expensive work on lower-cost printers.

Basis: SC Gen Tech P1S and P2S pricing sheets (September 17, 2026); X1 Carbon sheet (October 4, 2026).
Rebuilt as practical time allowances at \$120/hour; older parts budgets and bundles are not carried forward.
Model reference: bambulab.com/en/compare and bambulab.com/en/x2d. Verify exact variant and parts before quoting.
Independent service; no manufacturer warranty authorization implied. Prices supersede earlier sheets for this schedule.